

Work Order ID 64491



Page 1

Monday, December 06, 2010 4:03:31 PM

Item ID: D206-802-033

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Door Opener Installation, Metal

Start Date: 12/6/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Handwritten signature

Date: 10-12-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-802-2	A								
IIN-D407-802-3	A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-033 CHG001

Handwritten: S 11/05/30

Handwritten: JF for CL 11-5-30

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Handwritten: JB 11/05/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64491

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Monday, December 06, 2010 4:03:31 PM

Item ID: D206-802-033

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Door Opener Installation, Metal

Start Date: 12/6/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/11/10/30

②

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPDD206-802-033

Location:

PPP rev:

DRAFT

P/11/10/30 ②

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/31
MF
11-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, December 06, 2010 4:03:35 PM

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Work Order ID: 64491

Parent Item: D206-802-033

Parent Item Name: Baggage Door Opener Installation, Metal

Start Date: 12/6/2010

Required Date: 12/20/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S ₇₂ D3552-19 Door Prop		Manufactured	No			105	Each	1.0000	1	2	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST272A				1					
				62272				1					
S ₇₂ D4109-043 Doubler Assembly		Manufactured	No			105	Each	1.0000	1	2	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST130				1					
				62504				1					
S ₇₂ D4113-041 Doubler Assembly, Baggage Door		Manufactured	No			105	Each	0.0000	1	2	✓		
S ₇₂ 80-004-2-6 Insert		Purchased	No			105	Each	29.0000	4	8	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST377				29					
				114930				29					

64492 JB L

64360 JB L

65169 JB L

117632 JB 11/05/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, December 06, 2010 4:03:35 PM

Work Order ID: 64491

Parent Item: D206-802-033

Parent Item Name: Baggage Door Opener Installation, Metal

Start Date: 12/6/2010

Required Date: 12/20/2010

Start Qty: 2.00

Required Qty: 2.00

CR3213-4-2

Purchased

No

105

Each

128.0000

8

16



Cherry Rivet

Location

Loc Qty

Loc Code

ST312

128

102569

2

113288

100

113368

26

105

Each

94.0000

4

8

MS27039C1-06

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST293

94

115768

94

105

Each

5,602.000

4

8

NAS1149C0363R

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

5602

113524

46

113644

56

113889

500

114742

5000

113288 x 12
113368 x 4

115768

114742

JB

JB

JB 11/05/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D206-802-2

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5.3 D206-802-027/-028 Passenger Door opener Kits

Qty -027	Qty -028	Part Number	Description
		D206-802-027	PASSENGER DOOR OPENER KIT, LH
		D206-802-028	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
2	2	D3622-5	BALL STUD
1		D4110-1	DOOR DOUBLER, LH
	1	D4110-2	DOOR DOUBLER, RH
1	1	D4112-1	AFT SILL DOUBLER
5	5	CR3242-4-2	RIVET
4	4	MS20426AD4-5	RIVET
5	5	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER

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Revision: **A**
Date: 10.10.13

